

Slip 16106

Work Order ID 70801

Wednesday, June 15, 2011 11:26:44 AM



Item ID: D350-607-501

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Conversion

Start Date: 6/15/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/16/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-3	A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-501 CHG002

Slip 16106

for BG 11-6-15

140

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/6/15

150

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Slip 16106

(40)

Work Order ID 70801

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-501 Location: _____								
	<i>Neub</i>								
170	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*6/16/11 (1)**6/16/11**U 6/16/11*

Picklist Print

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Work Order ID: 70801

Parent Item: D350-607-501

Parent Item Name: Basket Conversion

Start Date: 6/15/2011


Required Date: 6/16/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2690-6

 Lanyard Assembly

Manufactured No

Each 11.0000

1

Location

Loc Qty

Loc Code

ST020


11

66873

1

70512

10

D3910-3

 Crosstube Lug

Manufactured No

Each 14.0000

Location

Loc Qty


Loc Code

st507

14

69354

14

D3912-041

 Eyebolt Receiver Assembly

Manufactured No

Each 8.0000

Location

Loc Qty

Loc Code

st507


8

69000

4

69608

4

D3984

 Rubber Extrusion, Crosstube

Manufactured No

f 356.5900

Location

Loc Qty

Loc Code

ST411

356.59

53707

356.59

CUT (8) AT 3.00" LONG

→ measured
 8.46/18

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Work Order ID: 70801

Parent Item: D350-607-501

Parent Item Name: Basket Conversion

Start Date: 6/15/2011

Required Date: 6/16/2011

Start Qty: 1.00

Required Qty: 1.00

D4085-3

Manufactured No

Each

4.0000



Placard, Instructions



1j
sl

Location

Loc Qty

Loc Code

ST122

4

67649

4

Each

3.0000

D4086-200

Manufactured No



Placard, Max Load



1
sl

Location

Loc Qty

Loc Code

ST122

3

66276

3

Each

7.0000

D4086-215

Manufactured No



Placard, Max Load



1
sl

Location

Loc Qty

Loc Code

ST122

7

65896

7

Each

13.0000

D4086-220

Manufactured No



Placard, Max Load



1
sl

Location

Loc Qty

Loc Code

ST122

13

58309

3

69500

10

Each

7.0000

D4086-232

Manufactured No



Placard, Max Load



11/6/15 sl

Location

Loc Qty

Loc Code

ST122

7

66274

7

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Work Order ID: 70801

Parent Item: D350-607-501

Parent Item Name: Basket Conversion

Start Date: 6/15/2011

Required Date: 6/16/2011

Start Qty: 1.00

Required Qty: 1.00

D4148-041



Crosstube Lug Assembly, Fwd

Manufactured No

Each

9.0000



17

Location

Loc Qty

Loc Code

ST468

9

69618

1

70156

4

70157

4

D4149-041



Crosstube Lug Assembly, Aft

Manufactured No

Each

8.0000



SD

Location

Loc Qty

Loc Code

ST468

8

70158

4

70159

4

D4150-041



Attachment Arm Assembly

Manufactured No

Each

3.0000



1

Location

Loc Qty

Loc Code

ST134

3

69630

2

70515

1

D4151-041



Basket Fwd Hardpoint Assembly, Lower

Manufactured No

Each

5.0000



11/6/15

Location

Loc Qty

Loc Code

ST131

2

70580

2

ST134

3

68460

3

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Page 4

Work Order ID: 70801

Parent Item: D350-607-501

Parent Item Name: Basket Conversion

Start Date: 6/15/2011

Required Date: 6/16/2011

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Manufactured No

Each 0.0000



Basket Fwd Hardpoint Assembly, Upper

AN4-13A

Purchased No

Each 300.0000



Bolt

Location

Loc Qty

Loc Code

ST357

300

117962

300

Each

264.0000

AN4-14A

Purchased No



Bolt

Location

Loc Qty

Loc Code

ST357

254

116914

4

117619

100

117872

150

ST358

10

117313

10

Each

14.0000

AN4C15

Purchased No



BOLT

Location

Loc Qty

Loc Code

ST358

14

117764

14

Picklist Print

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Work Order ID: 70801

Parent Item: D350-607-501

Parent Item Name: Basket Conversion

Start Date: 6/15/2011

Required Date: 6/16/2011

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

Each

50.0000



Nut



1
SP

Location

Loc Qty

Loc Code

ST324

50

116741

1

117395

49

Each

19.0000

MS17984-C413

Purchased

No



PIN, QUICK RELEASE



1
SP

Location

Loc Qty

Loc Code

ST315

19

114340

1

117557

18

Each

5,163.000

MS21042L4

Purchased

No



Nut



22
SP

Location

Loc Qty

Loc Code

ST300

5163

117441

2869

117601

794

117885

1500

Each

468.0000

MS24665-151

Purchased

No



Cotter Pin



1
11/6/15 SP

Location

Loc Qty

Loc Code

ST309

468

17566

468

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Work Order ID: 70801

Parent Item: D350-607-501

Parent Item Name: Basket Conversion

Start Date: 6/15/2011

Required Date: 6/16/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

Each

184.0000



WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

144

117363

144

Each

260.0000

NAS1149F0432P

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST275

260

117291

260

Each

548.0000

NAS1149C0463R

Purchased

No



Washer

Location

Loc Qty

Loc Code

FP-B

9

115358

9

ST297

539

117735

539

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541 (Standard Basket)	80.7 lb 36.6 kg	± 49.1 in ± 1.25 m	± 3962 in-lb ± 45.8 m-kG	135 in 3.43 m	10895 in-lb 125.5 m-kG
D350-607-543 (Lightweight Basket)	65.7 lb 29.8 kg	± 49.1 in ± 1.25 m	± 3226 in-lb ± 37.3 m-kG	135 in 3.43 m	8870 in-lb 102.2 m-kG
D350-607-545 (Standard Basket)	58.7 lb 26.2 kg	± 49.1 in ± 1.25 m	± 2882 in-lb ± 32.8 m-kG	135 in 3.43 m	7925 in-lb 89.9 m-kG
D350-607-547 (Lightweight Basket)	47.7 lb 21.6 kg	± 49.1 in ± 1.25 m	± 2342 in-lb ± 27.0 m-kG	135 in 3.43 m	6440 in-lb 74.1 m-kG
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kG	135 in 3.43 m	972 in-lb 11.3 m-kG

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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Revision: A

Date: 10.06.28